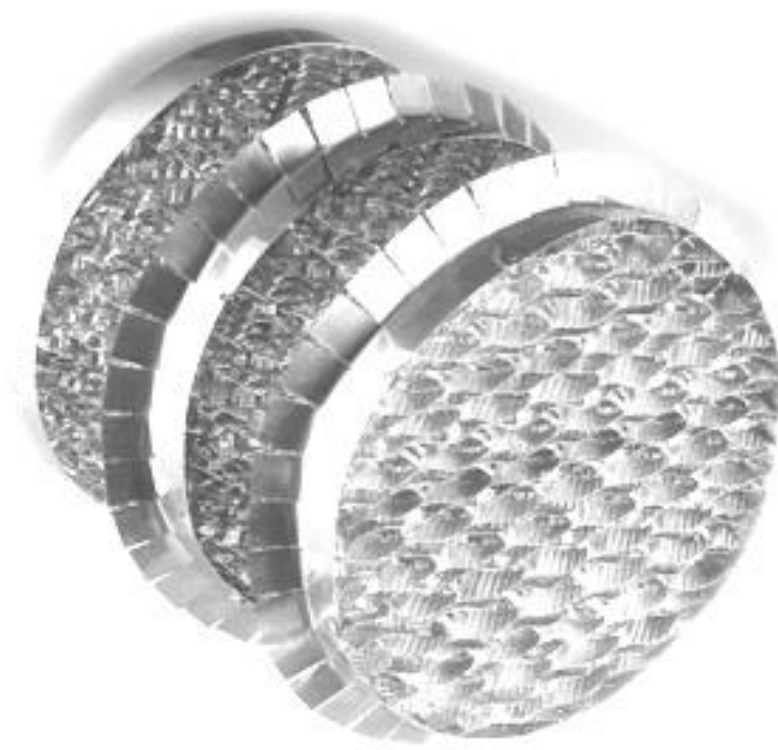




Raschig Super-Pak[®]

Product Bulletin 501

**A new packing structure with
innovative advantages**



Superior performance by design™

**RASCHIG GMBH
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Raschig Super-Pak®

The new Raschig Super-Pak® is a novel development in mass transfer technology because of its optimized surface design. It enables, to an extent never known before, great separation efficiency and high loading capacity while keeping the pressure drop extremely small.

Raschig Super-Pak® structured packing is fundamentally different to the standard and high capacity corrugated sheet metal structured packings existing since years on the market. A common feature of these standard and high capacity structured packings is that both have discreet crimped channels that force vapour-liquid traffic along preferred flow paths. Additionally the vapour-liquid traffic is forced into sharp directional changes at the packing layer interface when packing elements are vertically stacked. The net result is that the enforced vapour-liquid flow patterns within the 'closed' structure of a common packing element do not necessarily utilize all of the available surface area for mass transfer and impose restrictive forces that reduce capacity and increase pressure drop.

Raschig adopted a different approach in developing Raschig Super-Pak®. It is a more open structure such that vapour-liquid traffic can flow freely within a packing element and no sharp directional changes are existing at the layer interface.

The rows of sinusoidal waves within vertical packing sheets are surface enhanced to encourage greater turbulent radial spread of thin liquid film flows on the front and back of the waves on each sheet within an element.

The open structure resulted in excellent hydraulic and mass transfer efficiency characteristics.

The following figures are describing the advantages.





Structured Packings

Process Data

Raschig Super-Pak®



| Size | Style | | Surface m ² /m ³ | Free Vol. % |
|------|-------|---|---|----------------|
| 150 | | Y | 150 | 98 |
| 200 | X | Y | 200 | 98 |
| 250 | X | Y | 250 | 98 |
| 300 | | Y | 300 | 98 |
| 350 | X | Y | 350 | 97 |
| 400 | | Y | 400 | 97 |
| 500 | | Y | 500 | 96 |
| 750 | | Y | 750 | 96 |

Raschig-Pak



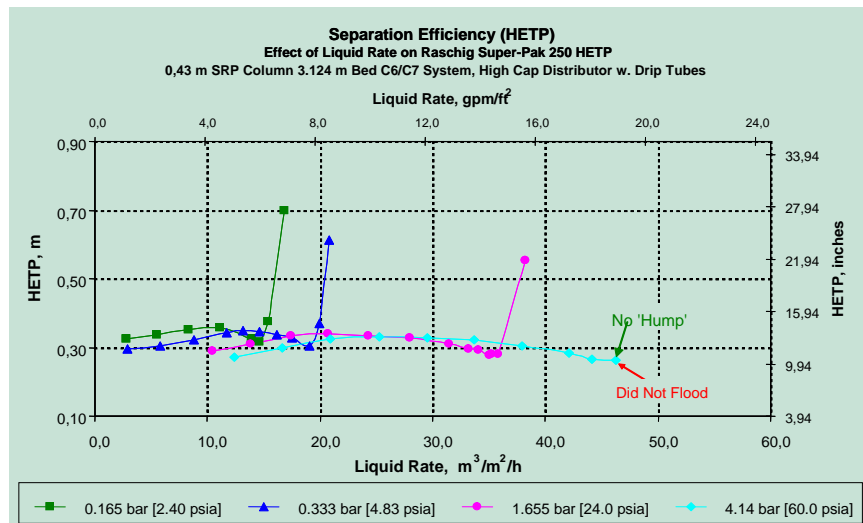
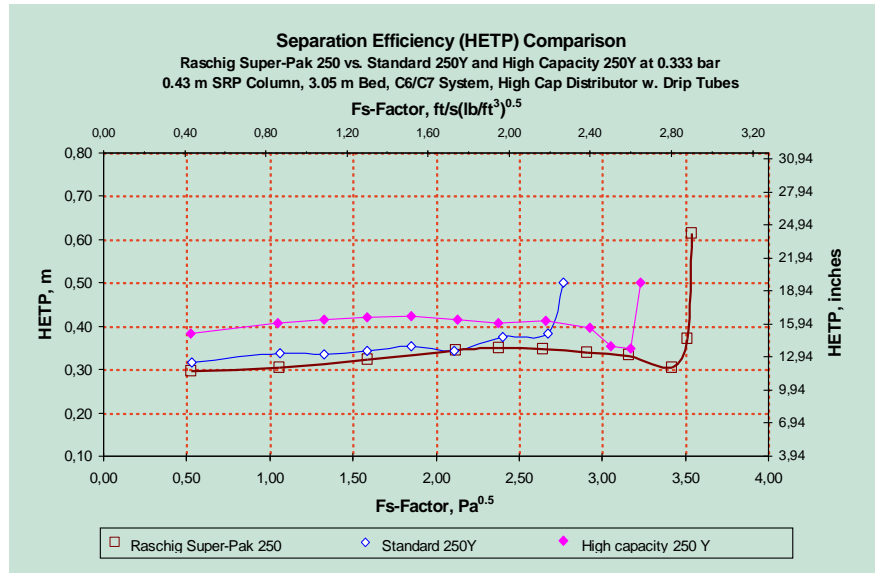
| Size | Style | | | Surface m ² /m ³ | Free Vol. % |
|--------------|-------|---|----|---|----------------|
| 125 | X | Y | - | 125 | 98 |
| 200 | X | Y | - | 200 | 98 |
| 250 | X | Y | HC | 250 | 98 |
| 300 | X | Y | - | 300 | 98 |
| 350 | X | Y | HC | 350 | 97 |
| 500 Gauge | X | - | - | 500 | 95 |

HC = High capacity



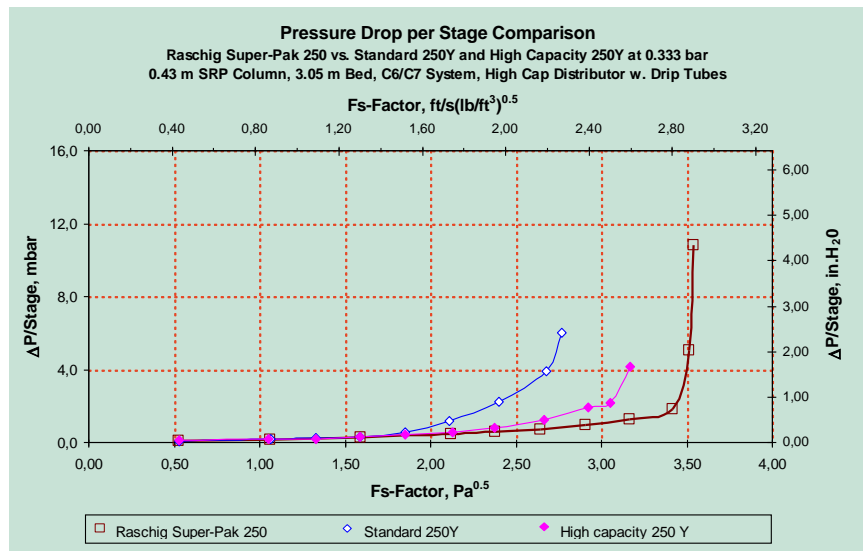
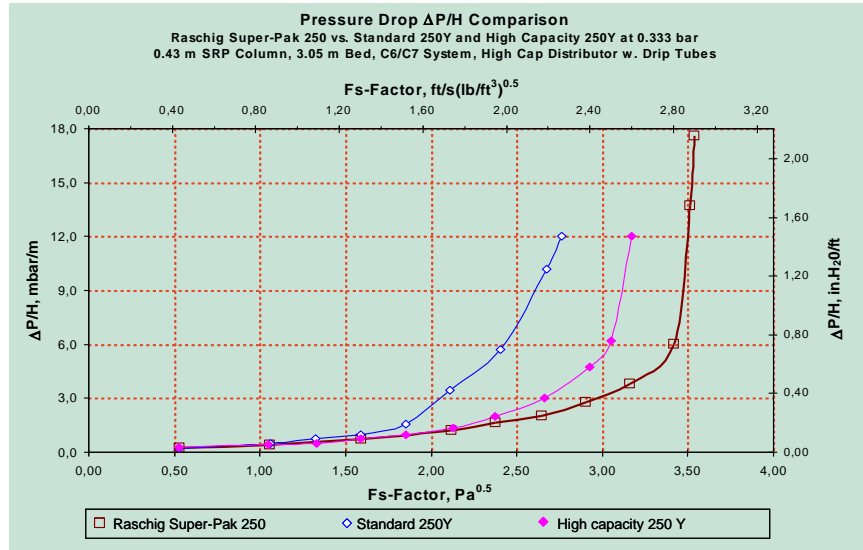


Raschig Super-Pak[®] 250Y



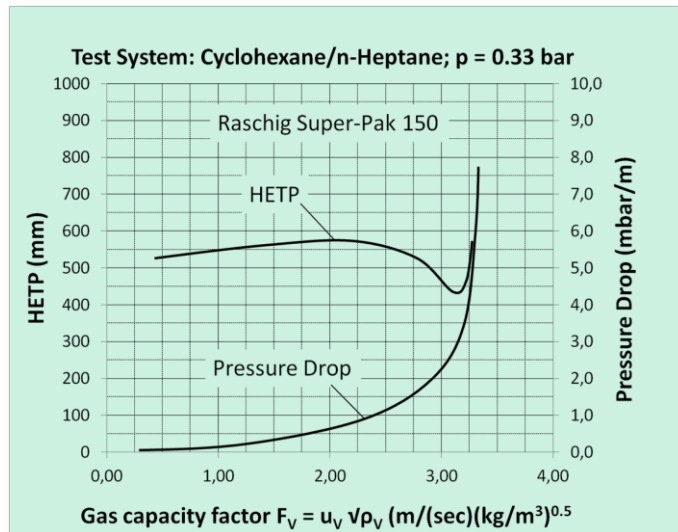
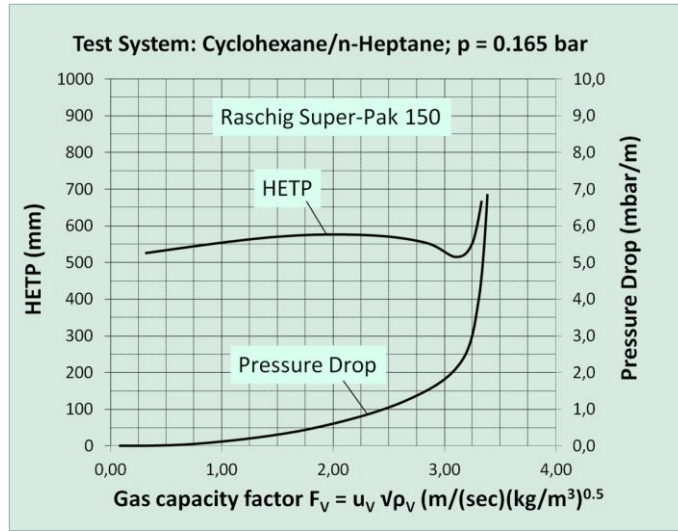


Raschig Super-Pak[®] 250Y



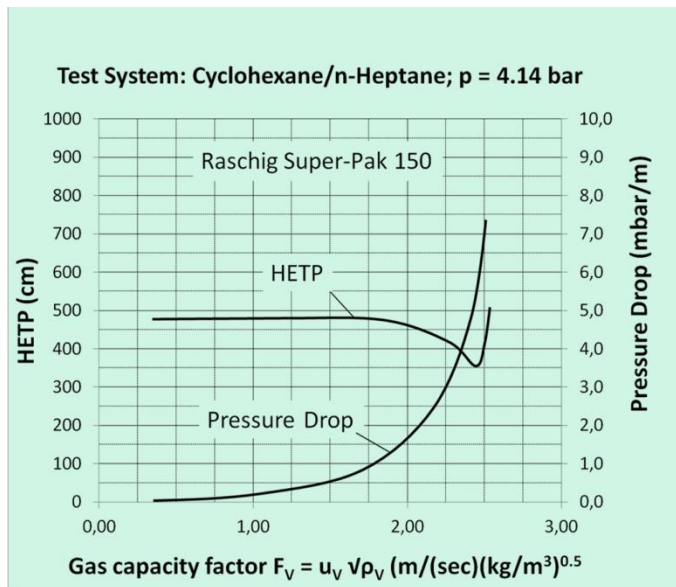
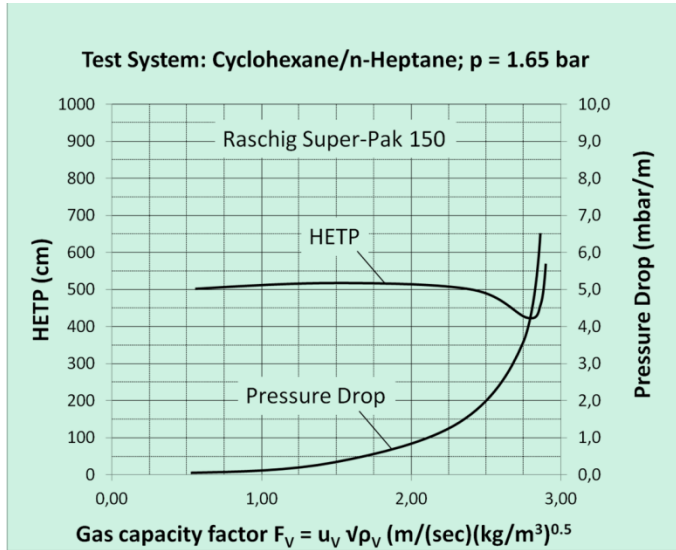


Raschig Super-Pak[®] 150Y



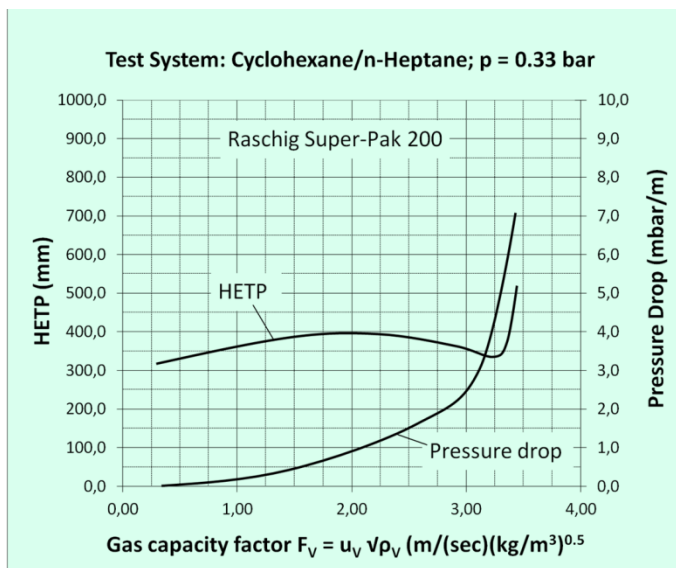
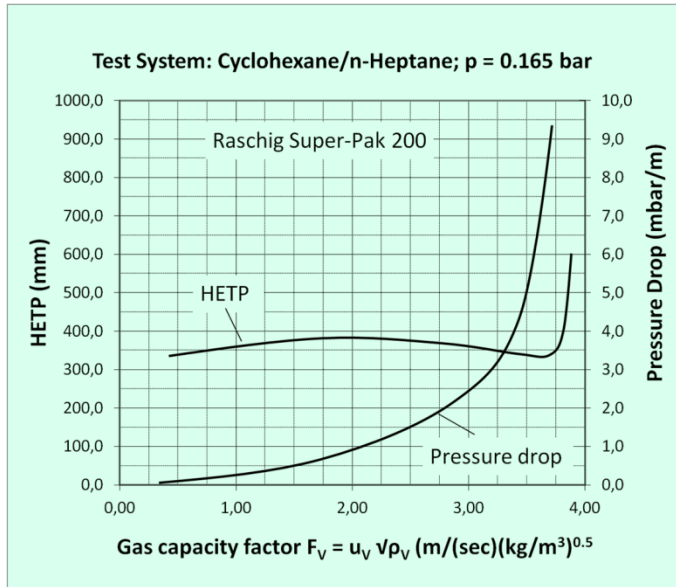


Raschig Super-Pak[®] 150Y



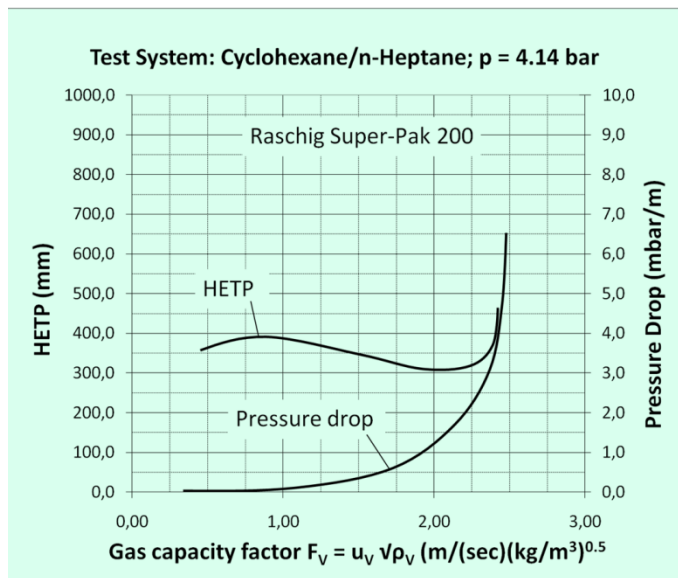
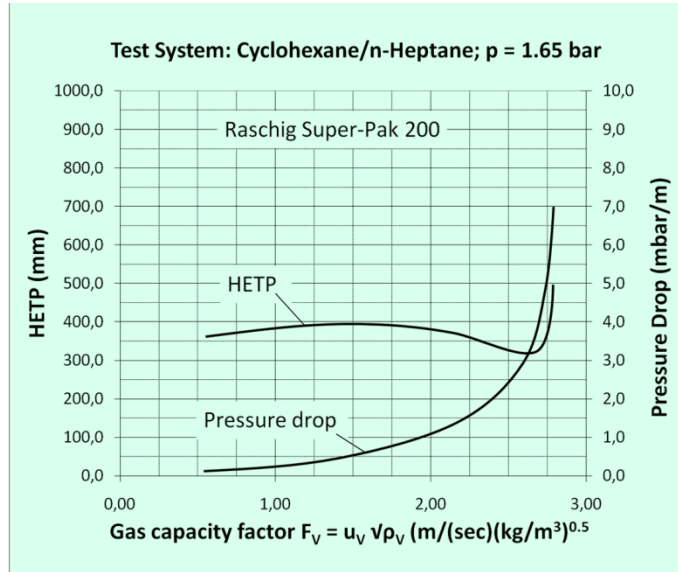


Raschig Super-Pak[®] 200Y



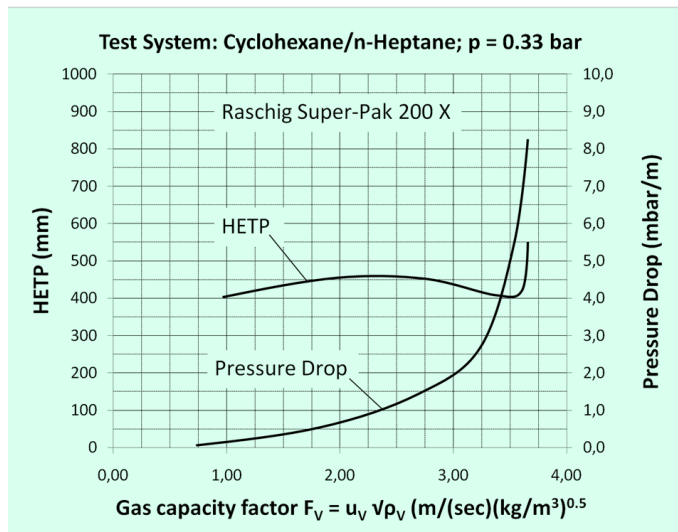
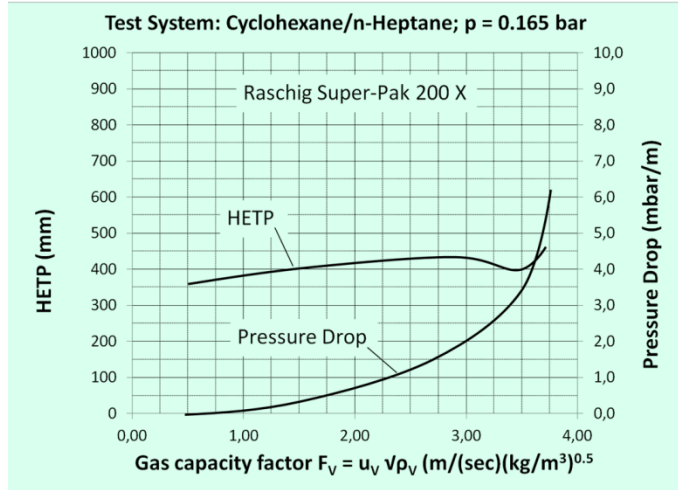


Raschig Super-Pak[®] 200Y



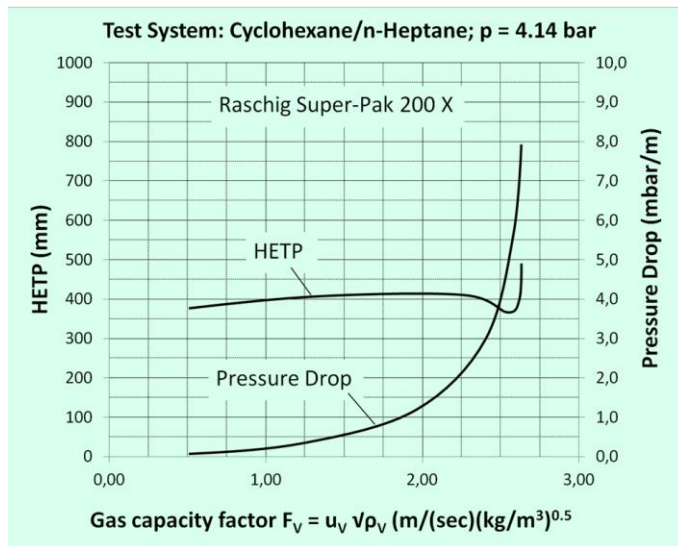
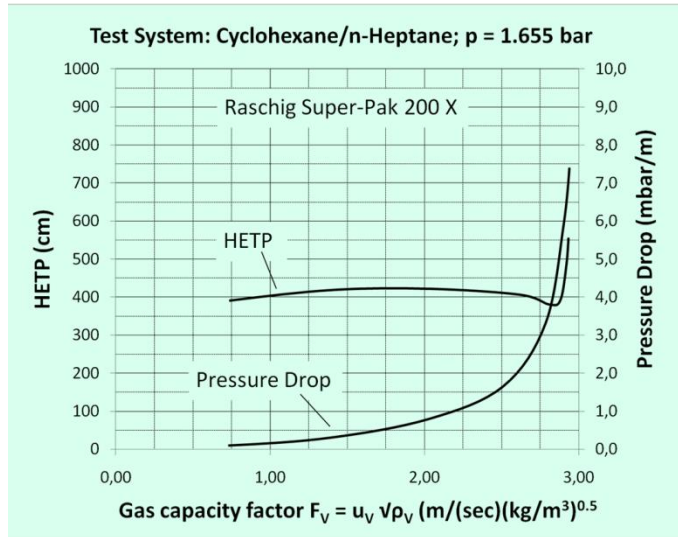


Raschig Super-Pak[®] 200X



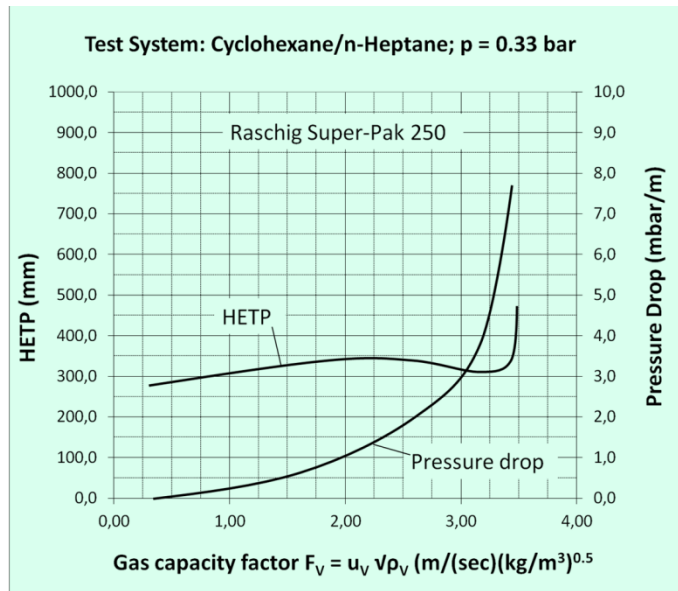
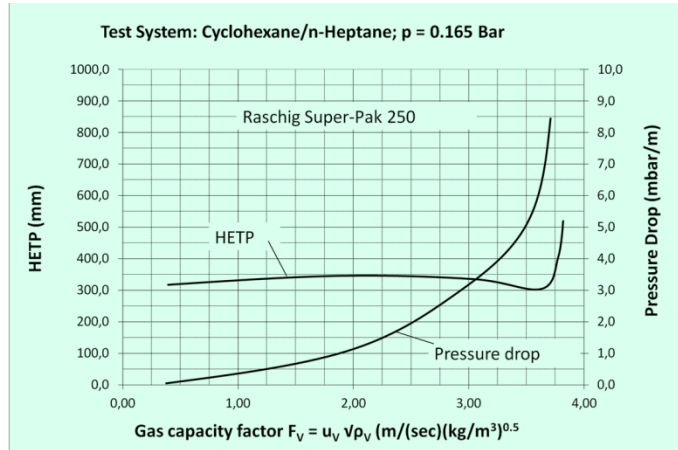


Raschig Super-Pak[®] 200X



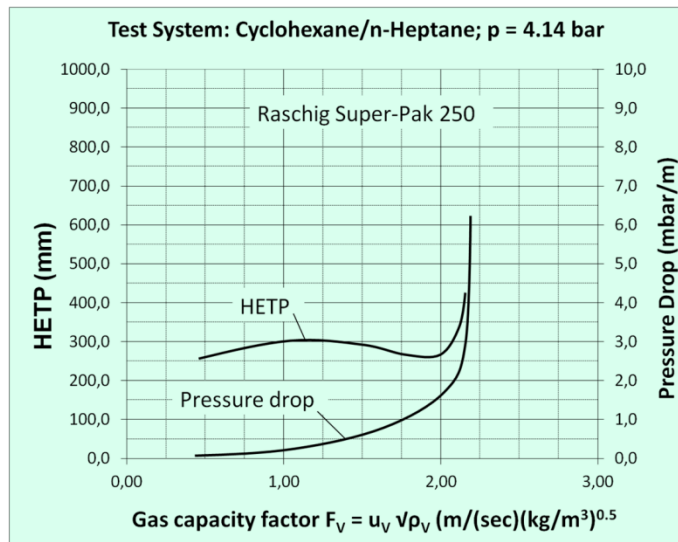
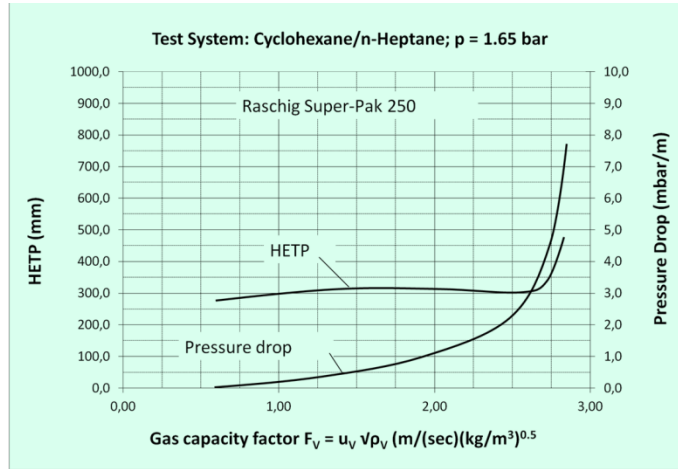


Raschig Super-Pak[®] 250Y



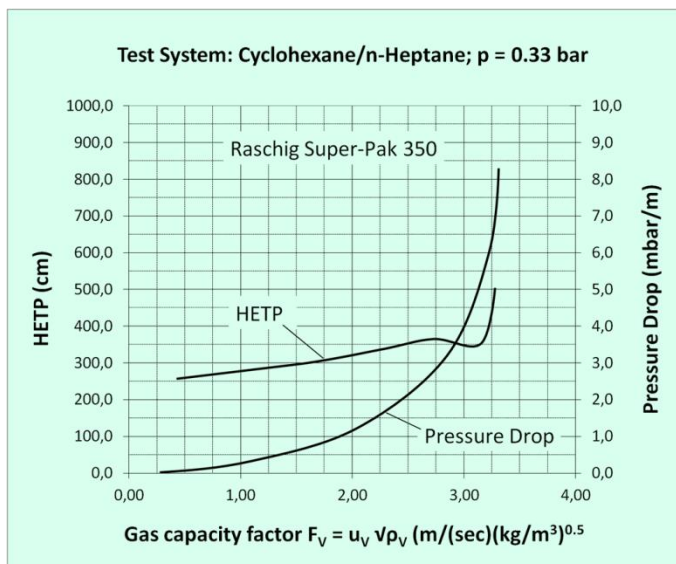
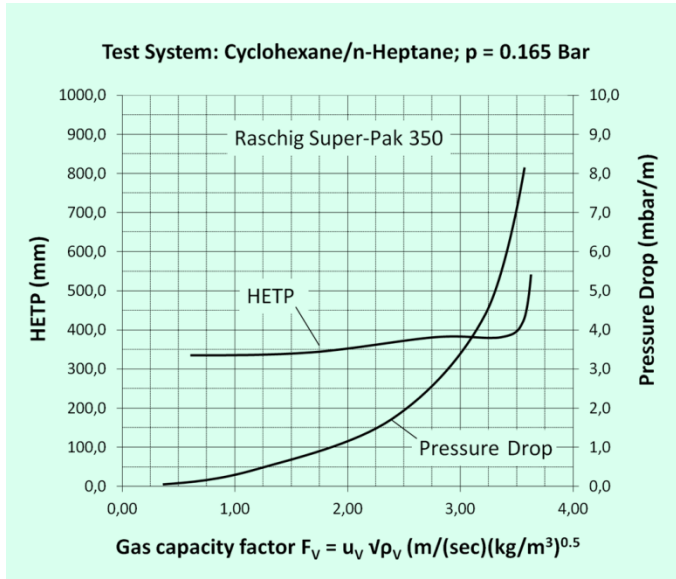


Raschig Super-Pak[®] 250Y



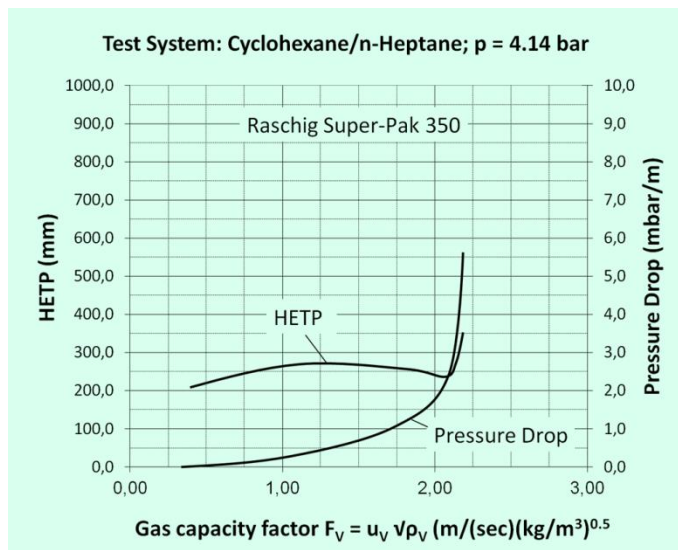
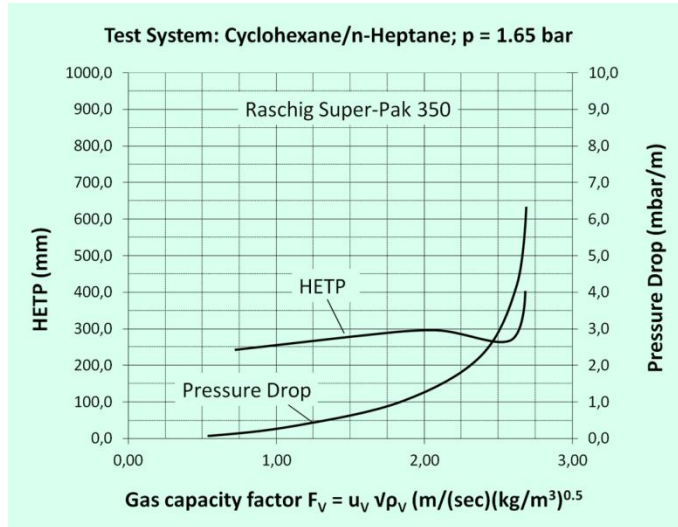


Raschig Super-Pak[®] 350Y



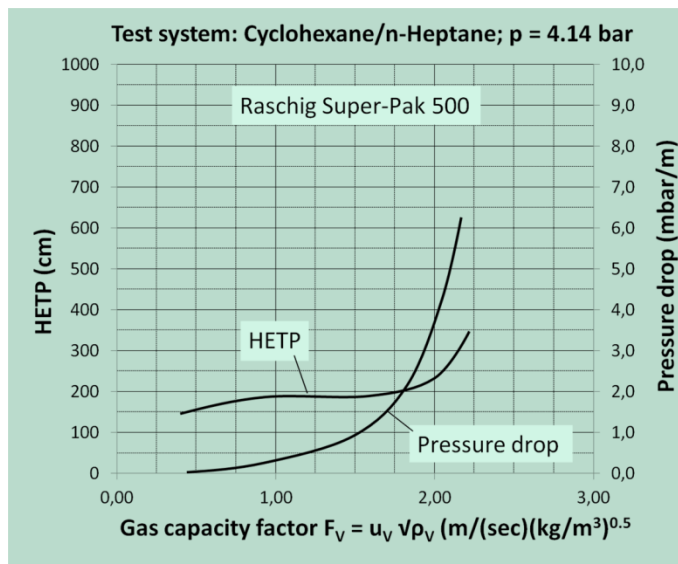
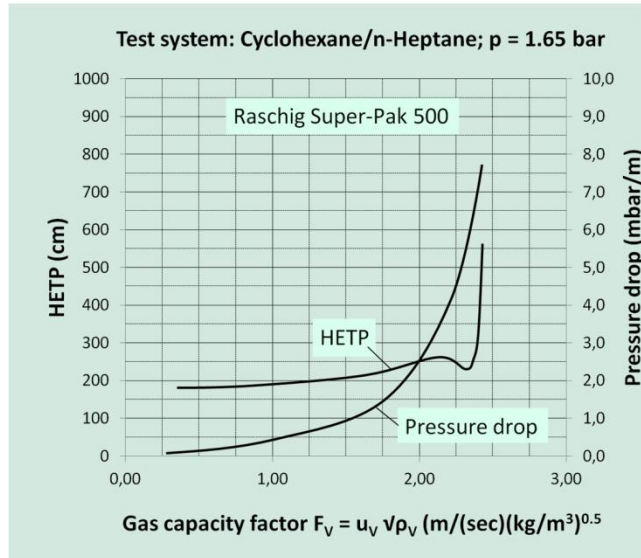


Raschig Super-Pak[®] 350Y





Raschig Super-Pak[®] 500Y



Nomenclature

Latin symbols

| | | |
|--------------|----------------------|--|
| a | m^2/m^3 | specific surface area of packing |
| a_{Ph} | m^2/m^3 | specific effective surface area of packing |
| C_S | m/s | $= u_V (\rho_V / (\rho_L - \rho_V))^{1/2}$ capacity factor |
| D_S, d_S | m | column diameter |
| F_V, F_G | $m/s (kg/m^3)^{1/2}$ | $= u_V (\rho_V)^{1/2}$ gas capacity factor |
| F | - | Packing factor |
| g | m/s^2 | $= 9.81 m/s^2$, acceleration |
| H | m | section height |
| HETP | m | height equivalent to a theoretical plate |
| HTU_{OV} | m | overall gas side height of a transfer unit |
| $k_G a_{Ph}$ | $1/s$ | volumetric mass transfer coefficient in gas phase |
| $k_L a_{Ph}$ | $1/s$ | volumetric mass transfer coefficient in liquid phase |
| L | kg/h | Liquid mass flow rate |
| h_L | m^3/m^3 | superficial liquid hold-up |
| n_{th} | - | number of theoretical stages |
| p | bar | pressure |
| u_L | m^3/m^2h | superficial liquid velocity |
| u_V | m/s | superficial gas velocity |
| V, G | kg/h | Vapor mass flow rate |

Greek symbols

| | | |
|------------------|----------------|--|
| $\beta_V a_{Ph}$ | $1/s$ | volumetric mass transfer coefficient in gas phase |
| $\beta_L a_{Ph}$ | $1/s$ | volumetric mass transfer coefficient in liquid phase |
| ρ_L | kg/m^3 | liquid density |
| ρ_V | kg/m^3 | gas density |
| $\Delta p/H$ | $mbar/m$ | specific pressure drop |
| η | $Pas, kg/(ms)$ | dynamic viscosity |

Subscripts

| | |
|----|--------------------|
| FI | flooding condition |
| L | liquid phase |
| V | vapour phase |

